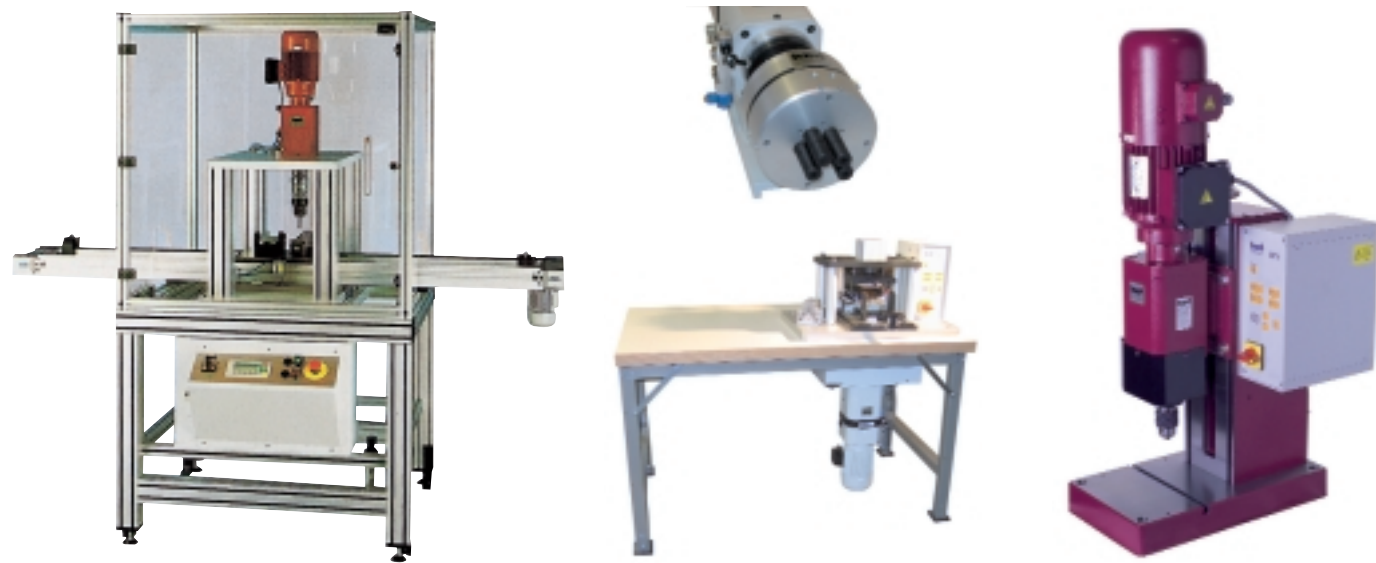


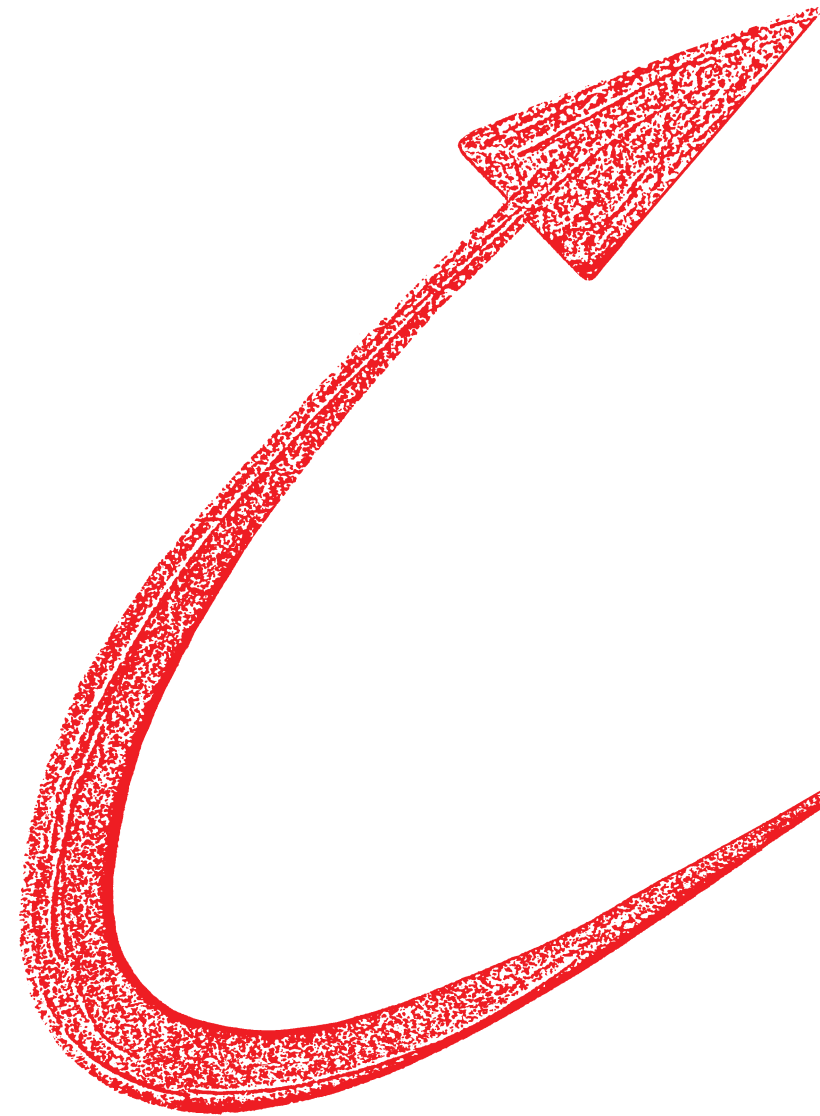
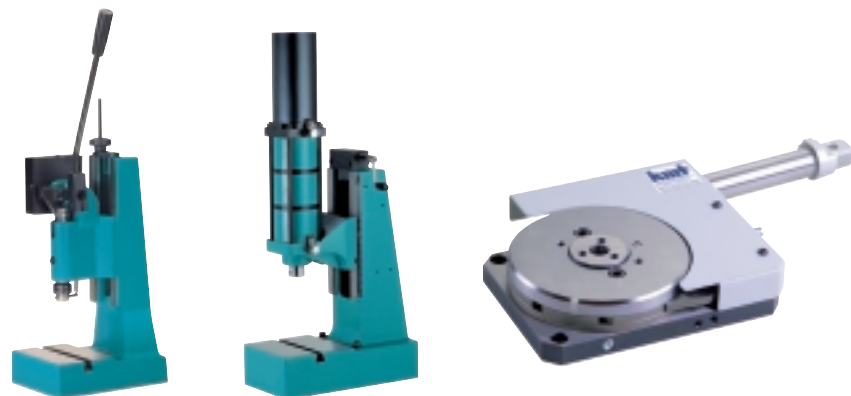
Orbital riveting technology



Conveyor technology – Flexible assembly systems – Workpiece carriers – Transport systems



Presses and Rotary indexing tables



- Rotary indexing tables
- Orbital riveters
- Assembly systems
- Small conveyors
- Multiple spindle heads



Typ 512

Typ 525

Rotary indexing table

**Rotary indexing table
Typ 512 Ø 120**

Application
For non-chip machining

Special versions:
For machine-cutting
processing

Size
ca. 40 mm

Division
Standard 6, 8, 12 and 24

Repetitive accuracy
+/- 0.03 mm
of a switch position

Dividing accuracy
+/- 0.05 mm

Direction of rotation
Clockwise (right)
Anti-clockwise (left -
only Div. 8, 12, 24)

Acknowledgement
With inductive
proximity switch

Load
Axial up to 5 kN

Capacity
max. 3 kg

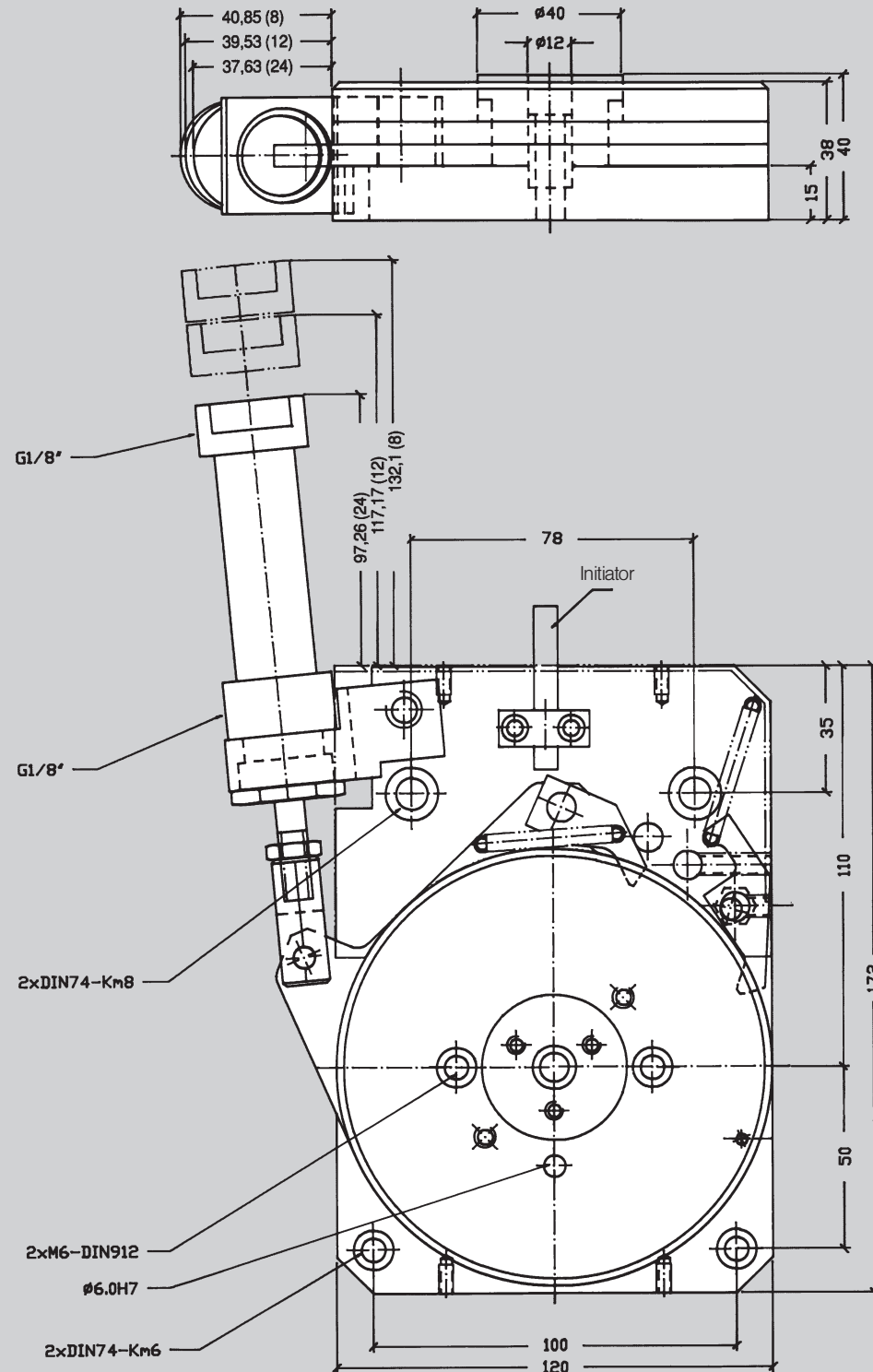
Switching time
Up to 140 cycles / min

**Installation
instructions**
One-way restrictors should
be provided for supply
and discharge air

Dead load
ca. 5 kg

Stroke cylinder
Piston - Ø 20
End position damping
R1/8" connections

Dimension and design
details subject to change!



The values in brackets
denote the division.

**Rotary indexing table
Typ 525 Ø 250**

Application
For non-chip machining

Special versions:
For machine-cutting
processing

Size
ca. 50 mm

Division
Standard 8, 12 and 24

Repetitive accuracy
+/- 0.03 mm
of a switch position

Dividing accuracy
+/- 0.05 mm

Direction of rotation
Clockwise (right)

Acknowledgement
With inductive
proximity switch

Load
Axial up to 10 kN

Capacity
max. 10 kg

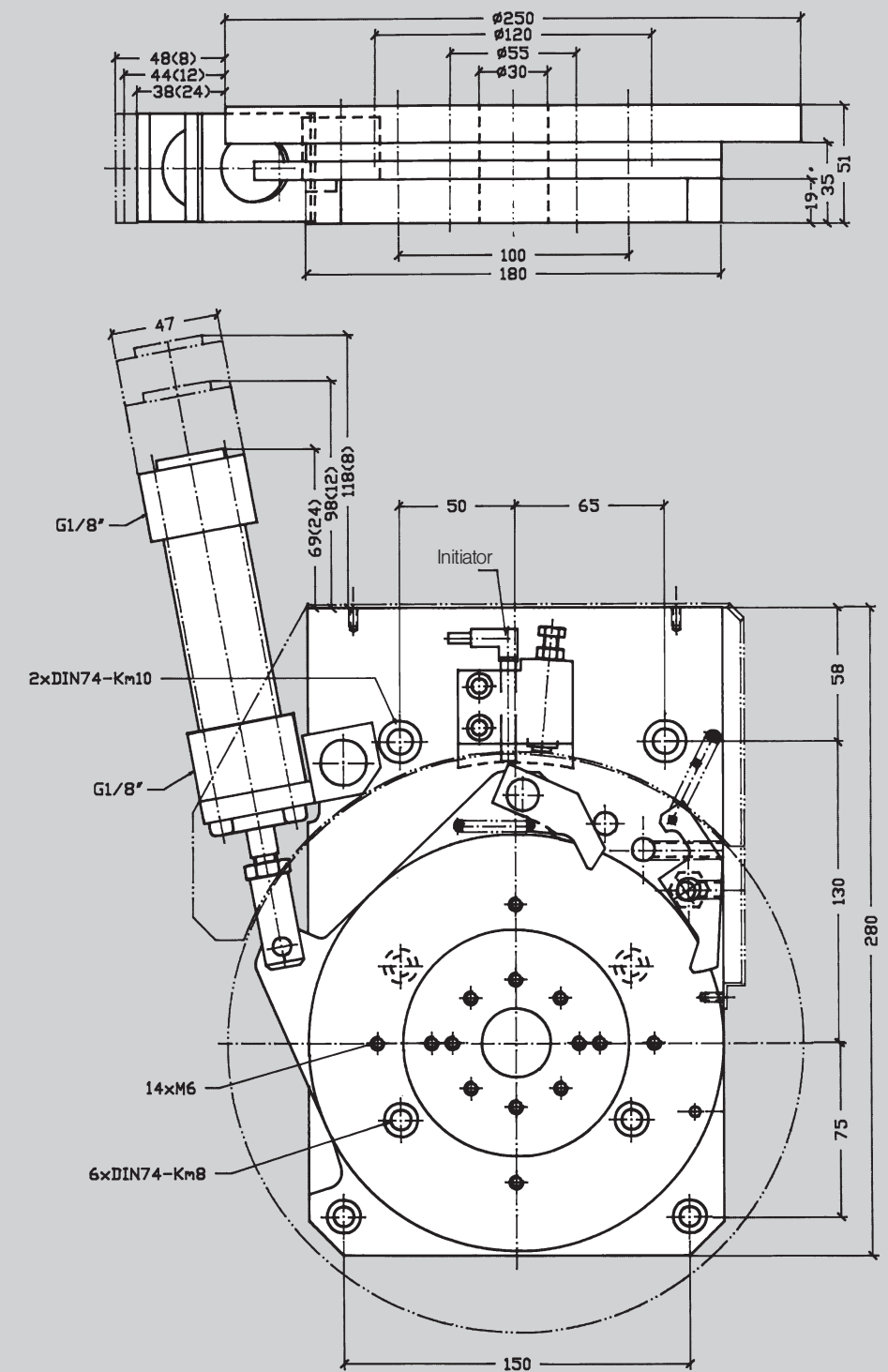
Switching time
Up to 100 cycles / min

**Installation
instructions**
One-way restrictors should
be provided for supply
and discharge air

Dead load
ca. 18 kg

Stroke cylinder
Piston - Ø 32
End position damping
R1/8" connections

Dimension and design
details subject to change!



The values in brackets
denote the division.